FACILE SYNTHESIS OF ALKYL  $\beta-BENZYLOXYAMINOCARBOXYLATES$  RELATED TO MONOCYCLIC  $\beta$ -LACTAMS.

Kiyoshi Ikeda, Kazuo Achiwa, and Minoru Sekiya Shizuoka College of Pharmacy, 2-2-1 Oshika, Shizuoka 422, Japan

N-Benzyloxyimines have been shown to react with ketene silyl acetals in the presence of trimethylsilyl triflate catalyst to give alkyl  $\beta$ -benzyloxyaminocarboxylates. Conversion of them to  $\beta$ -lactams has been exemplified.

Synthesis of N-unsubstituted and N-hydroxylated  $\beta$ -lactams is an important subject in connection with the recently interesting monobactams such as sulfazecin<sup>1</sup> and azthreonam,<sup>2</sup> and monosulfactams<sup>3f</sup> as biologically active monocyclic  $\beta$ -lactams. A number of works<sup>3a-g</sup> have been reported for this purpose. One of the methods is, as previously reported,<sup>3g</sup> to synthesize N-benzyloxy- $\beta$ -lactams which are convertible to N-hydroxylated  $\beta$ -lactams by catalytic hydrogenation and then to N-unsubstituted ones by treatment with titanium trichloride. In contrast to the previous papers<sup>3a-g</sup> on the synthesis of N-benzyloxy- $\beta$ -lactams through N-C<sub>4</sub> bond closure, the present paper has exploited a new route through N-C<sub>2</sub> bond closure, which involves synthesis of key precursors, alkyl  $\beta$ -benzyloxyaminocarboxylates. A series of this type of the compound, previously unknown, have been synthesized by a reaction of N-benzyloxyimines with ketene silyl acetals catalyzed by trimethylsilyl triflate. A similar condensation between ketene silyl acetals and Schiff bases has been reported to proceed in the presence of an equimolar amount of titanium tetrachloride.<sup>4</sup>

4707

The conditions and the results of this reaction of formaldoxime-(1) and acetaldoxime-O-benzyl ether (2) with a number of ketene silyl acetals are summarized in Table 1. All the reaction of 1 proceeded smoothly in dichloromethane at room temperature in the presence of 0.1 molar equivalent of trimethylsilyl triflate. The reaction of 2 did not proceed under the same conditions other than the use of acetonitrile instead of dichloromethane.

A typical experiment (entry 1 in Table 1) is as follows. To a solution of 1 (5 mmol) and dimethylketene methyl trimethylsilyl acetal (5 mmol) in 10 ml of dichloromethane trimethylsilyl triflate (0.5 mmol) was added dropwise on cool. The mixture was stirred at room temperature for 5 hr. The reaction solution was washed with 10% potassium bicarbonate solution and dried over anhydrous magnesium sulfate. After removal of dichloromethane the resulting residue was distilled under reduced pressure to give methyl 3-(N-benzyloxyamino)-2,2-dimethylpropionate in 89% yield. A liquid: bp 118°C(0.50 mmHg); IR (film) 1740(ester C=O) and 3298 cm<sup>-1</sup>(NH); <sup>1</sup>H-NMR (CDCl<sub>3</sub>)  $\delta$ =1.20[6H, s, C(CH<sub>3</sub>)<sub>2</sub>], 3.05(2H, s, CH<sub>2</sub>N), 3.58(3H, s, OCH<sub>3</sub>), 4.62(2H, s, CH<sub>2</sub>Ph), and 7.31 (5H, s, C<sub>6</sub>H<sub>5</sub>); <sup>13</sup>C-NMR (CDCl<sub>3</sub>)  $\delta$ =23.9(q), 42.2(s), 51.7(q), 60.4(t), 75.9(t), 127.7(d), 128.2(d), 128.5(d), 137.9(s), and 177.4(s).

Mechanistically in this reaction the catalytic cycle can be postulated to be initiated by the formation of an intermediary silylated N-benzyloxyiminium salt [RCH= $\stackrel{\Phi}{N}$   $\stackrel{OBz}{\leq} \stackrel{\Theta}{SiMe_3}$  OTf] from N-benzyloxyimine and trimethylsilyl triflate as recently proposed for the reaction of hexahydro-1,3,5-triazines with ketene silyl acetals.<sup>5</sup>

Ring closure of  $\beta$ -benzyloxyaminocarboxylates to  $\beta$ -lactams was realized by the use of 3 and 4 (entry 1 and 9) as representatives. The reaction of 3 proceeded smoothly in the presence of an equimolar amount of lithium bis(trimethylsilyl)amide in tetrahydrofuran, but 4 did not proceed under the same conditions, presumably owing to its structure possessing  $\alpha$ -hydrogen. Conversion of 4 to the corresponding  $\beta$ -lactam (6) could be performed by the use of mesityl magnesium bromide as a base.

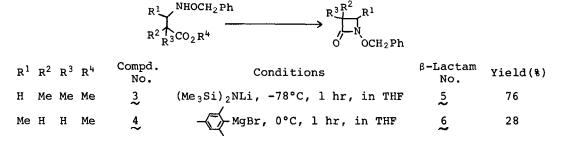
4709

Entry	N-Benzyloxy- imine	Ketene silyl acetal	Solvent, Conditions	s Product <sup>C</sup>	Compd. No.	Yield(%) <sup>d</sup>
1	CH2=NOCH2Ph <sup>a</sup>	>=< OSiMe₃ OMe	$CH_2Cl_2$ , rt, 5 h	$\mathcal{H}_{\mathrm{NHOCH}_2\mathrm{Ph}}^{\mathrm{CO}_2\mathrm{Me}}$	3 ~	89
2	CH2=NOCH2Ph <sup>a</sup>	OSiMe 3	$CH_2Cl_2$ , rt, 3.5 h	CO <sub>2</sub> Me NHOCH <sub>2</sub> Ph		76
3	CH <sub>2</sub> =NOCH <sub>2</sub> Ph <sup>a</sup>	$= \begin{pmatrix} OSiMe_3 \\ OCH_2 Ph \end{pmatrix}$	CH <sub>2</sub> Cl <sub>2</sub> , rt, 3 h	$\binom{\text{CO}_2\text{CH}_2\text{Ph}}{\text{NHOCH}_2\text{Ph}}$		42
4	CH <sub>2</sub> =NOCH <sub>2</sub> Ph <sup>a</sup>	OSIMe 3	$CH_2Cl_2$ , rt, 6 h	CO2Me NHOCH2Ph		95
5	CH <sub>2</sub> =NOCH <sub>2</sub> Ph <sup>a</sup>	PhOSiMe 3	$CH_2Cl_2$ , rt, 7 h	Ph_CO <sub>2</sub> Me NHOCH <sub>2</sub> Ph		93
б	CH <sub>2</sub> =NOCH <sub>2</sub> Ph <sup>a</sup>	PhO >= (OSiMe 3 OMe	$CH_2Cl_2$ , rt, 6 h	PhO CO2Me NHOCH2Ph		88
7	$CH_2 = NOCH_2 Ph^{a}$	(allyl) <sub>2</sub> NOS:	$Me_{3}CH_{2}Cl_{2}$ , rt, 5 h e	(allyl) <sub>2</sub> N CO <sub>2</sub> Me NHOCH <sub>2</sub>	Ph	52
8	CH <sub>3</sub> CH=NOCH <sub>2</sub> Ph <sup>+</sup>	OSiMe <sub>3</sub>	CH <sub>3</sub> CN, 30°C, 18 h	TCO2Me NHOCH2Ph		52
9	CH <sub>3</sub> CH=NOCH <sub>2</sub> Ph <sup>b</sup>	OSiMe 3 OCH2Ph	CH <sub>3</sub> CN, 30°C, 20 h	CO2CH2Ph NHOCH2Ph	4~~	61

PRODUCTION OF ALKYL 8-BENZYLOXYAMINOCARBOXYLATES

Table l.

a) N-Benzyloxyimine : Ketene silyl acetal = 1 : 1 (molar proportion), Me<sub>3</sub>SiOTf: 10 mol%. b) N-Benzyloxyimine : Ketene silyl acetal = 1.5 : 1, Me<sub>3</sub>SiOTf: 10 mol% to N-Benzyloxyimine. c) All products gave satisfactory elemental analyses and their spectral data were consistent with the proposal structures. d) Based on the product isolated.



The  $\beta$ -lactam (6) obtained is regarded as a precursor of azthreonam, since 6 can be convertible to N-sulfo-2-azetidinone stepwise by azidation at the C<sub>3</sub> carbon with tosyl azide, hydrogenation to amine with simultaneous debenzylation, removal of N-hydroxy group by titanium trichloride reduction, and N-sulfonation with pyridine-sulfur trioxide complex (Pyr·SO<sub>3</sub>), according to the previous papers.<sup>3e,3g,6</sup> Therefore, a new synthetic route to azthreonam has been established.

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